









SHUMFITT Shenzhen Shumatt Technology Co., Ltd

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0445110345 Injector CRI2-14 Technical File

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1.0445110345 Injector's Introduction

Street, Street, Street, Street, -28-200 1.1. 0445110345 Injector's Basic Information

State Title	S.	China	made ne	w high q	uality die	esel injec	tor 04451	L10345 fu	iel injecto	or CRI2-1	् 4 अर्थ
SKU 1	÷.,	di ^{n a} ndi	1. with	15° - 110	G1	W20445	110345	6°	S. All	C. all	S. 7
SKU 2	- 20		See.	3600	dia.	Stor.	STA	St.	200	200	-926
				10	-1	- 4					

and and and and and 1.2. 0445110345 Injector's Common Part Number

(1) Injector's Exchange Information

and	Injector Part Numb	per	Re-manufactured	Part Number	and stated and
	0445110345				
. main . main	0 445 110 344	all a	and water and	at and	and a control of
(2) Intertante An	Martin Talance Star	2° - 22°			

(2) Injector's Application Information

0445110345 2014355										YANGCHAI (YA DIESEL ENG) C	Injector Part Number
	20	0	-011	01	01	01	91	01	55	20143	0445110345
0.445 110.344			ar ¹⁵ .	and we	and a	and a	and a	188 · ·	. and .	and and	0 445 110 344

(3) Injector's Part Number Common Writing

0445110345, 0445110344, 0445110345, 0445110344, 0445110345, 0445110344, - 9^{3,00} 0 445110345, 0 445110344, 0445 110 345, 0445 110 344, 0445110 345, 0445110 344, 0445 110345, 0445 110344, 2014355

SWINDLL SWINLL SWINDLL SWINDLL SWINDLL SWINL	C STREAM STREAM STREAM STREAM STREAM STREAM STR
Struggers Struggers Struggers Struggers Struggers	C. Shenner, Shenner, Shenner, Shenner, Shenner, Shenner, Sh
SHADON' SHADON' SHADON' SHADON' SHADON' SHADON	T SHADALL SHADALL SHADALL SHADALL SHADALL SHADALL SH
SAUGHT SAUGHT SAUGHT SAUGHT SAUGHT SAUGHT	T STRUMPT' STRUMPT' STRUMPT' STRUMPT' STRUMPT' STR

1.3.0445110345 Injector's Matching Information

Veh bra	Series	Car Model	Engine Model	Production date	Power (KW)	emission standard	Horse power	Manufacturer	Emission	Cylinder	Power Source (V)
YU Iľ	YueJi n	YueJi n 3.7D	YZ4D A1- 40	2011/10	95	129			3.7	4	24

anter la - 199⁵⁷⁵ and a state of the state of the

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			2110	enznen	Snuma	itt recr	INDIDE	<u>, μο., εία</u>				
YUEJ IN	YueJi n	YueJi n 3.7D	YZ4D A1- 40	2011/10 -	95	129			3.7	4		24
1.4.0445110345 Injector's Parameter												
Adaptation System: Common Rail System												
Injector Series: 110 Series Parameter Performance: CRI2-14 Matching Accessories: F 00V C17 503, gasket												
Match	ning Acc	essories	• F 00	V C17 503,	gasket	a		a sa		æ.	25	
Injecto	or Type:	Electr	omagnet	tic Injector	- 38 ²⁸⁶	- Aller	- Aller	at the at	an sail	n state	1. at 1.	
Suppo	ort Syste	m Maxi	mum Pr	essure: 14								
Vehicl	e Config	uration	Informa	ation: YANC	ichai (ya	NGZHOU	DIESEL E	NG)	Marris Stra	ALL SHEET	ent. Style	
SHUMP	rri Shuni	RTT SPAS	PATT SPEC	DATT SPACE	TT SPRINT	SPERMIT	SPARDAN	C SHUDDALL SH	DALL SHO	ATT SPRING	anti Sh ^a i	
1.1.1	a. 000	r <u>A</u> 0	00° i 10° 7	ecificatio *4 cm = 344		10 Total 1	S SPORT	ri Shumarri Sh	MAT' SAND	51 ⁷⁷ 51 ^{8,200}	art Aft	
Gross	or Net V Weight	0.6kg	ante alte	STAT STAT	57 539-555	SPRINT	SPLIDE	T SHADONT SH	DALL SPOR	NTT SPR.00	ant all	
				e Brand Nev 7 cm = 1372 on Rail Injec		T SRADAT	570,005 ¹	T STAUDONT STA	STAT SHAD	NTT SHREET	5 ⁷⁵ 31 ⁶	
- 10 C	e	6°	a Charles	uality Con	8	S. C.	saleisteri	" STATEST" STA	STATE STATE	STT SALES	ST. SK	
(1)	Injector	Testing		ai ^{nth} coath		1. 	1	·	at at	e ^{rte} ante	1 ¹	

and the second 19 C 1997 - S. a 1870 - 1 19 C -All injector spare parts are tested for electrical characteristics, accuracy, high temperature, low temperature, withstand voltage, leakage, durability, and various working conditions.

(2) Injector Assembling

AL PROPERTY. ALTERT And the quality control of the injector production and installation process, our company strictly follows the standard product installation data and product installation steps to install, such as injector stroke test, injector solenoid valve tightening torque, injector nozzle tightening torque, A.S. 53⁰1

(3) Injector Inspection

Strates

The factory inspection of the injector is undergone full inspection, random inspection, and batch inspection three inspections. Different brands of test benches are used to test the same fuel injector for a total of no less than three times for factory inspection, and the fuel injector installation testing environment 31000 are progressed in dust-free workshop. $\otimes^{\mathbb{N}_{+}}$

1.7. 0445110345 Injector's Customized Service

STATE -STATES. (1) Injector's Customized Service: Meet the customized needs of OEM manufacturers for shell lettering, logo engraving, injector internal packaging, injector external packaging and labels customized, etc.

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SAUTON SA		06	545°
shippy shi		10 10 10 10 10 10 10 10 10 10 10 10 10 1	21 ⁵⁷⁷ 51 ⁸¹
Injector nozzle engraving	Injector house lettering and QR code	Injector box and label	and and

(2) Injector's Customized Service Requirements:

The purchased of customized injector are not less than 10 pieces. Customized injector packages no less than 1000 pieces.

Customized products involve the need of specify logo, the OEM manufacturer needs to provide trademark authorization and the sample of logo image file.

 $\mathrm{st}^{h^{(j)}}$

A Once the customized fuel injector is sold, it cannot be returned or exchanged if there is no quality problems. SALDATI SALDATI

1.8.0445110345 Injector's Packing List and Package Size (1) Injector Spare Parts List

(1) Injector Spare Parts List

N ² No		€ 2 2	. തി . തി . തി .
31	34 34 34 34	310- 310- 310-	Ster and St
and Thage and the	shumat	1 ¹¹ 5164 O 31647001	att 🔘 'at
a station of the			
Name	Fuel Injector	O-Ring	Gasket F 00V C17 503
Description	Fuel injector part number: 0445110345	Ensure to meet the standard of the sealing performance between the injector and the engine	Made of brass, used to ensure the tight fit between the injector cap end and the engine
No.	4	5	6
Mallanti Image	t ^e st st ^{ell}	ert ert	situa (1 st
and the set	<u> </u>	101	13
Name	Nozzle Protective Cover Cap	Injector House Protective Cover Cap	Solenoid Valve Protective Cap
Description	Protect nozzle holes from being polluted and blocked	Protect oil inlet from being polluted and blocked	Protect the solenoid valve body and terminals from being damaged by external forces
No.	3°7 3°	ST 58 ST	N 9 N 9
Stadio Inage Autor			st ^A
ANTO ANT	and and and all the	all	aller aller aller al
Name	VCI Anti-rust Bag	Bubble Bag	Injector Packing Box
Description	Prevent fuel injector from rusting	Prevent the injector from being damaged by external forces	Place injector and injector accessories

Minors are forbidden to use the fuel injector assembly, O-ring, gasket, nozzle protective cover, fuel injector house protective cover, solenoid valve protective cover, VCI anti-rust bag, and air bubble bag to STRATT STREET, STREET, STREET, avoid personal injury.

Then Then Then I and Then Then The

O-ring and gasket are disposable installation accessories, and need to be replaced for

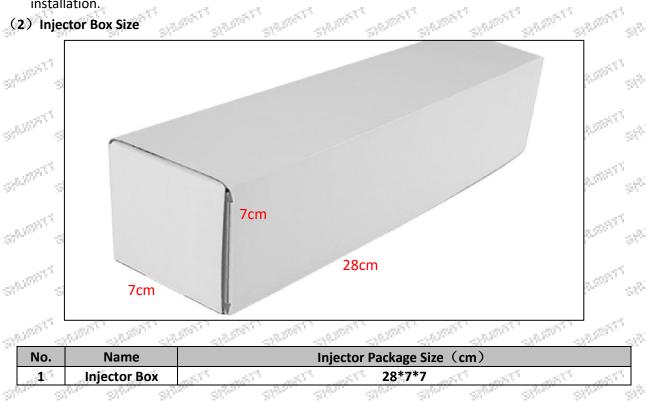
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re-installation.

▲ The nozzle protective cover, the injector house protective cover, and the solenoid valve protective cover are recyclable accessories that can be reused.

▲ VCI anti-rust bags and bubble bags are non-degradable materials, please dispose of them properly after using.

▲ The injector and the installation parts should be coated with appropriate sealing oil during installation.



1.9.0445110345 Injector's Testing Standard and Certificate

We can provide the factory quality inspection test report of each injector to ensure that each injector delivered meets the engine performance indicators.



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1.10.0445110345 Injector's Warranty Instructions

(1) . Product Warranty Conditions and Instructions

SALERT SAUDAT 39.50 It is necessary to provide pictures, videos, or test reports detected by the injector inspection equipment when the injector is abnormal during use as evidence to feed back to the salesman.

Abnormal conditions are properly explained such as: 1.Smoke, 2. Engine shake, 3. Difficulty starting the engine, 4. Engine noise, 5. oil leakage etc. STRATT' SARATI States II SPACE

(2) . Injector Warranty Coverage -03-55 Within 15 days after customer receives the 0445110345 injector, if there is a performance failure and de la compañía de la the product has no appearance damage, customer can choose to replace it or repair it;

If the 0445110345 injector has performance problems during the warranty period (3 months), and it is confirmed that it is product's problems after testing, you can contact our salesmen to replace the same model A.S.S. 01^{,510} or a reworked product with the same performance for free;

If the injector house has obvious scratches, it can only be repaired and it will be returned as it is if the ALC . N TOPOTA product is confirmed to be fault-free.

Tips: For products not covered by warranty, our company can provide paid maintenance services. For products after paid repaired, the same performance problem will have a free warranty period within 3 SPECTO SPECT SPR. FRI SPUTTE months from the date of repairing.

(3) . Injector Out of Warranty Coverage

The warranty period has expired.

CERT C WERE S Injector failure caused by high temperature, high pressure, humidity, rain and snow, saline-alkali land, earthquake, and used in abnormal environment. $e^{i\lambda}$

Customer disassembles or repairs the injector personally resulting in damage to the injector.

Injector damage caused by man-made reasons (throwing, strong magnetic field magnetization, set fire).

Injector failure or injector damage caused by non-injector design, technology, manufacturing, quality and other issues.

Injector failure due to system pressure exceeding system approved pressure.

Injector failure caused by system voltage exceeding approved voltage.

Injector failure caused by impurities (water, lead, aluminum powder, iron powder, sulfide) in the system A STREET and and a state of 1888 C fuel exceeding the standard requirements.

Injector failure caused by not installing according to the tightening torque specified in the vehicle engine maintenance manual (the tightening torque is too large or too small).

Injector failure caused by not following the installation angle specified in the vehicle engine maintenance manual.

Injector failure caused by not following the cleaning requirements specified in the vehicle engine maintenance manual.

Injector failure caused by failure to replace consumable parts as specified in the vehicle engine straw, straw, straw, straw, straw, straw, straw, Sharr maintenance manual.

Injector failure caused by not complying with the intake system fit clearance and exhaust system fit clearance requirements specified in the vehicle engine maintenance manual.

Failure to replace the consumable parts and the fitting clearance of the oil inlet system pipeline and the fuel injector connection in accordance with the fuel intake system specified in the vehicle engine maintenance at 30 Stran. manual.

1.11.0445110345 Injector's Manufacturer

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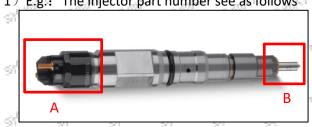
- 18 M

Injector's manufacturer: Shenzhen Shumatt Technology Co., Ltd 319,295 SPERMI SALER

2.0445110345 Injector Technical Support

-Aller $\odot^{(0)}$ Strand Strand Strand 2.1.0445110345 Injector's Part Number Location

1) E.g.: The injector part number see as follows

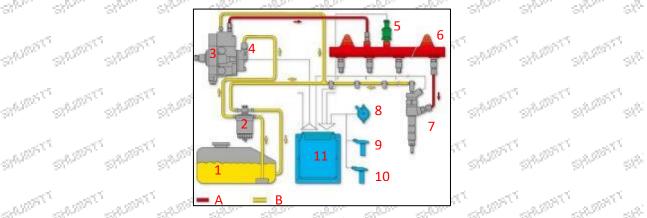


1	No.	Name							
ي. مور	A A	brand, logo, part number, series number							
	³¹⁰ B ³¹	³ nozzle part number							
	A	1 1 1 1							

2.2.0445110345 Injector's Application Scenarios

1.188¹⁷¹ Common rail system is an oil supply method refers to the diesel oil from the fuel tank sucked out by the gear pump through the oil-water separator and the gear pump to diesel fine filter, high-pressure pump, common rail pipe, and fuel injector, all together with the closed-loop fuel supply system composed of sensors and ECU that completely separates the generation of injection pressure and the injection process from each other.

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	CULTURE -	
Pic	No.	1

No.	Name	No.	Name	No.	Name	No.	Name
1	Tank	5	Common Rail Pressure Sensor	9	Engine Crankshaft Sensor	A	High Pressure Oil Circuit
2	Diesel Filter	6	Common Rail Pipe	10	Camshaft Sensor	B B	Low Pressure Oil Circuit
3	High-Pressure Pump	7	Injector	11	ECU Electronic Control Unit	100	\$7° \$7
4	Fuel Gear Pump	8	Accelerator Pedal	1	5 5	10	5 5
- Al State	All All	- 23 ⁻⁵⁰	all all .	al and	all all all	an. Ng	and all all

2.3.0445110345 Injector's Installation

(1) .0445110345 Injector's Installation Precautions:

The replacement of the fuel injector must strictly follow the electrical system, the approved pressure of the low-pressure fuel intake system, the approved pressure of the high-pressure fuel circuit system, and fuel system replacement consumables requirements (including the low-pressure fuel circuit system filter and the high-pressure fuel circuit) specified in the vehicle engine maintenance manual,

A Replacement of wearing parts of the fuel system, cleaning requirements for the connection between the

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fuel system and the injector, the fitting clearance of the fuel injector connection, the installation angle and tightening torque of the injector, the fitting clearance of the intake system, and the fitting clearance of the exhaust system to ensure the service life of the engine and the normal operation of the injector.

When installing the fuel injector on the engine, it is necessary to clean the engine block, cylinder head and other parts connected to the fuel injector, and ensure that there is no dust, carbon deposits, water, rust spots, etc. 10

Before installing, check whether the fuel injector nozzle gasket has been replaced and installed on the fuel injector.

When installing the fuel injector, apply lubricant between the fuel injector, fuel nozzle sealing gasket and O-ring. , ship, ship, ship, ship, ship, ship, ship,

Without replacing new gasket can lead to: deformation of the tight cap of nozzle, deformation of nozzle, deformation of nozzle orifice, oil leakage and air leakage, which will cause serious damage to the fuel injector and nozzle to break and cause damage to the engine.

▲ When installing the injector on the engine, please carefully check the components related to the installation of the injector, such as the injector pressure plate, screw, injector rod and other accessories are not deformed, and install it in strict accordance with the operation steps of the engine maintenance manual. Lt is forbidden to operate the bare injector for a long time in an environment with serious dust pollution and corrosion to iron products.

▲ It is forbidden to operate the bare injector for a long time in a strong magnetic field environment.

2.4. 0445110345 Injector 's Reasons for Not Working Normally

(1) There is air in the oil circuit of the engine fuel system.
 (2) Vahiala ail auror ail

(2) Vehicle oil pump oil supply system is not normal.

(3) Engine common rail system oil leakage or pressure limiting valve damage.

100 (4) There is a short circuit, cutting out and poor contact in the wiring harness connected to the fuel injector of the vehicle.

(5) The long-term placement of the injector causes the anti-rust oil to solidify, and the internal components are stuck or the oil holes are blocked.

A Before installing, carefully check whether other components in the common rail system except the fuel injector are damaged so as to prevent the fuel injector from not working properly after being replaced.

2.5. 0445110345 Injector 's Causes of Damage

S.F.S.T. MERTI (1) Didn't operate properly according to engine maintenance manual during disassembly or installation, n in resulting in damage to the injector. di -

(2) The fuel oil used for the vehicle does not meet the standard cause damage to the injector, such as: the water content in the fuel oil exceeds the standard, iron powder, aluminum powder, sulfide impurities exceed the standard, etc.

(3) The engine is not regularly maintained according to the engine maintenance manual (please refer to the vehicle maintenance manual for the maintenance mileage). For example, failure to replace the lubricating oil of the engine system for a long time will cause abnormal wear of the engine, excessive exhaust gas volume or a large amount of carbon deposits inside the engine. The filter is not replaced during maintenance or the replaced filter cannot reach the original filter standard. all above reasons can cause damage to the injector.

(4) The abrasion of the oil pump produces iron powder and aluminum powder enter the fuel injector and cause damage to the fuel injector.

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(5) The deformation and abrasion of fuel tank result in iron powder or aluminum powder entering the fuel injector and causing damage to the fuel injector.

(6) The fuel injector is damaged due to replacement or adjustment of the relevant parts of the fuel injector. For example, the valve clearance does not meet the standard after the engine is repaired, the replacement or modification of the wiring harness connected to the injector fails to meet the original standard.

(7) The engine is overheated and overloaded for a long time working results in damage to the fuel injector. A. 373 T

(8) The injector will be damaged naturally at the end of its working life.

(9) The injector is magnetized (injector parts' magnetic exceeded) causing the injector to not work properly. Before replacing the fuel injector, please check the engine parts carefully according to the engine maintenance manual to avoid the fuel injector being damaged again after replacement.

2.6.0445110345 Injector's Technical Support Obtaining Methods

(1) Injector Technical File, visit <u>http://shumatt.com</u> to get the technical file.

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(2) Injector Technical Videos

Facebook: Visit https://www.facebook.com/hison.li to get the technical videos, constantly follow can get SHAMPY former i REFERENCE AND PARTY more information.

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YouTube: https://www.youtube.com/channel/UCByvYBx7VjV_mAfxh_Hu-aw to get the technical videos, constantly follow can get more information.

Shumatt: Visit http://shumatt.com to get the technical videos.

(3) Injector Information Query Software

TruckBook Parts EPC APP, Android/Apple App Store download and install, visit http://shumatt.com to get the download and installation tutorial

(4) Search The fuel injector test data through TruckBook Parts EPC APP.

3.0445110345 Injector's Purchase and Delivery

3.1.0445110345 Injector's Purchase Payment Term

Payment Terms: T/T, PayPal, Alipay, WeChat Please contact our salesmen for specific payment information.

18 E. **3.2.**0445110345 Injector's Main Sales Markets

Injector main sales markets: Asia, Europe, North America, South America, Africa etc.

1885 C and Ca - 18 T 1898 **3.3.**0445110345 Injector's Declaration Requirements

Shumatt can assist customers to provide the following documents for import customs clearance: contract, invoice, packing list, bill of lading, insurance policy, certificate of origin, etc.

3.4.0445110345 Injector's Shipping Ways

120 100 100 de la 65 Destination in China areas: SF Express, Debon Express, the corresponding logistics company can be provided according to customer requirements in special cases.

Destinations out of China's areas: DHL, UPS, FedEx, TNT air, ocean or other shipping methods required by customers.

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3.5.0445110345 **Injector's Lead time**

Lead time: Send out within 3 – 7 working days after receiving payment (Except for special products and special cases).

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and and the little of the little of the an --55 100 3.6.0445110345 Injector's Logistics Time for Destination Out of China's Areas

DHL Logistics Time :

Country or Region of Departure China's Mainland		Hong Kon China	Other Countries or Regions of Asia	Australia and New Zealand 8 Days		Europe 8 Days	America 8-12 Days	Other Countries 7-10 Days
		7 Days	7 Days					
PS Logistics Ti	me:	Country	or Region of Departur	e: China's Ma	inland	Stor.	St. St.	Street S
Country of Destination	Estimated Arrival Time		Country of Destination	Estimated Arrival Time	Country of Destination		Estimated Arrival Time	
Japan	31	Days	UK	5-7Days	S11,20	Egypt	de la constance	5-7 Days
Turkey	5-7	Days	Singapore	3 Days		Switzerland	d	5-7 Days
Bahrain	5-7	Days	Eatvia and A	7-10 Days	1.25	New Zealan	6°	7-10 Days
Sri Lanka	5-7	Days	Thailand	3 Days	201	Austria	10.1	5-7 Days
Romania	5-7	Days	Vietnam	3-5 Days	і. — 10	Estonia	Sta . A	5-7 Days
Malaysia	3-5	Days	Israel	5-7 Days	3100	Mexico	3400	7-10 Days
France	- 5-7	Days	America	5-7 Days	⊣; Un	ited Arab Em	irates	5-7 Days
Italy	5-7	Days	Netherlands	5-7 Days	Ship	Bengal	St.	7-10 Days
Lebanon	5-7	Days	Philippine	3-5 Days	-	Greece		7-10 Days
South Korea	3 [Days	Spain	5-7 Days	- All	Myanmar	er All	5-7 Days
Canada	5-7 Days		Germany	5-7 Days	Saudi Arabia		7-10 Days	
Portugal	5-7	Days	Australia	5-7 Days	n. 	South Afric	a di	7-10 Days
Denmark	5-7 Days		Belgium	5-7 Days	Ukraine		307	7-10 Days
India	7-10) Days	Qatar	7-10 Days	ų. 1	Poland	5 ¹⁷	5-7 Days
Indonesia	3-5 Days		Morocco	7-10 Days	S.M.	Pakistan	51 ^{2,27}	7-10 Days
Kuwait	7-10) Days	X X X					

The logistics time is for reference only subjects are according to the actual arrival.

3.7.0445110345 Injector's Packing

and the second and I am **Domestic express packaging:** Usually wrapped in waterproof scotch tape, such as picture No.2. International express packaging: Wrapped with waterproof yellow tape After wrapping the black protective film, such as picture No. 3. -3.⁹⁸⁴

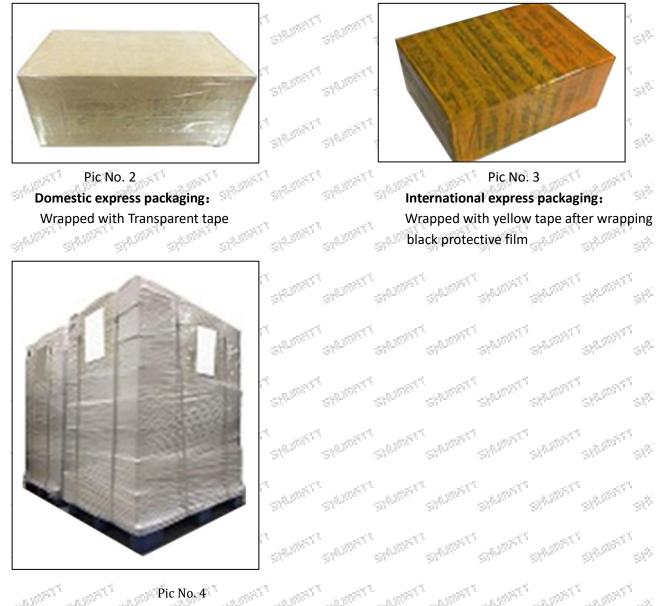
Pallet Shipping: Use fumigation free and recycling trays that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties for the outside, such as picture No. 4, $S^{[0]}$ also, the products can be packaged according to customers' requirements.

The packing tray is made of plastic and can be recycled.

Transparent tape, yellow tape, black wrapping protective film, white wrapping protective film are non-degradable materials, please dispose of them properly.

Minors are prohibited from using transparent tape, yellow tape, black wrapping protective film, and white wrapping protective film to avoid personal injury.

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Pallet Shipping: Use pallet that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties AN AN AN

4.0445110345 Injector's Storage Standard

(1) Choose a suitable storage place

1795 The warehouse and cargo yard where the fuel injector is stored should be kept clean and dry, and away from the factory buildings that generate harmful gases and dust; do not mix with acid, alkali, salt and other substances; the storage place should have a good drainage system; the cargo yard should be flattened with gravel or furnace ash etc. to enhance the water permeability of the surface layer to keep the reservoir area dry. $\otimes^{\mathbb{N}^{[j]}}$ States.

(2) Strict requirements of warehousing

Strict inspections should be carried out when the fuel injectors are put into storage, the surface cleaning work should be done well to remove water traces, oil stains, ash and other dirt, remove the rust and do antirust treatment in time. Packaged injectors must be protected from damage.

(3) Keep the warehouse dry and preventing moisture

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The relative humidity is usually below 70% for the fuel injectors placed in the room, and the corrosion of the fuel injectors is significantly reduced.

Injectors must be stored in the warehouse, and they are forbidden to store in the same warehouse with commodities with high water content.

(4) Stack Properly

After the injector is exposed to rain, the corrosion rate will increase significantly. The purpose of sealing is to isolate the injector from rainwater and humid air, so the warehouse window should be checked in time to avoid rainwater entering the warehouse

If the fuel injector package is damaged, it should be repaired or replaced; when the package is damp, the packaging material should be dried; if the original anti-corrosion and oil applied at the factory is found to be damaged or dried up, it should be cleaned and re-applied oil in time.

- **A** It is forbidden to leave the injector exposed in the air for a long time.
 - It is forbidden to store acid, alkali, salt and other substances together with the injector.
 - A The unpacked fuel injector must be rust-proof during secondary storage.

5. Company Information



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After-sales Service Address: Please contact our salesmen to obtain and provide the corresponding product maintenance reasons (Reference: <u>1.10.0445110345</u> Injector Warranty Instructions)

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5.2. Sales-men's Contact Information

6. Copyright Statement

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